

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 13.11.21	Job No.: RD4440A	ADR Yes/No: Y	ADR Date: 13/11/20	ECN #: 13- 670
Product No.: D117-837		Created By: RF	Approved By: <i>[Signature]</i>	
Product Name: Heli-Utility-Basket		Checked By: <i>[Signature]</i>		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/CA	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/HS	
Marketing	Y	HM	
Sales Support Manager	Y	NM	

Reason for Change:

Per NCR13-3184, Update strut installation & parts & PAR 13-315

Documents Affected:

DSI 9676 Rev. A
D4794 Rev. B
D4911 Rev. C
D4784 Rev. C
MDL-D117-837 Rev. D

PAPERWORK UPDATE

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PARTS MUST COMPLY

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PREVIOUS PARTS SATISFACTORY

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#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	MB	Great Slave. See below	
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	RF	MDL-D117-837 Rev. D	<i>[Signature]</i> 13.11.26 RF
6	Update Product Compatability Matrix	N			
7	Notify TC / FAA of Change	N			
8					
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Design/Design Journal	N			
11	Update Product Specification Files	Y	KJ	Add DSI 9676	13.12.02 <i>[Signature]</i>
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		13.12.02 <i>[Signature]</i>
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021(TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		13.12.02 <i>[Signature]</i>
17	Update / Verify ARC Database	Y	KJ	#158	13.12.02 <i>[Signature]</i>
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D117-837-011 @ CHG 002, DSI 9676-011 @ CHG 001	13.12.02 <i>[Signature]</i>
19	Create / Update PPP's	Y	KJ		13.12.02 <i>[Signature]</i>
20	Red Decals required?	Y	KJ		13.12.02 <i>[Signature]</i>
21	Update Document Control Database (Qpulse)	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ	Add ADR	13.12.02 <i>[Signature]</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		13.12.02 <i>[Signature]</i>
24	Manufacturing Licensing Agreement Update	N			

Description / Action:

- Update/Create BOM/routing per above drawings *DSI 9676-011 per D4911 Rev. C & Copy of DSI 9676 Rev. A to Marc Bilodeau at Great Slave. 50114/30*
- Send 1x D4794-041 per D4794 Rev. B, 1x D4911-1 per D4911 Rev. C & Copy of DSI 9676 Rev. A to Marc Bilodeau at Great Slave. *50114/30*
- Rework D4911-3 bracket in stock per D4911 Rev. C *#109849 - Rework*
- Scrap any D4911-1 manufactured per D4911 Rev. B and D4794-1 per D4794 Rev. B *#109846*
- Update D117-837-011 kit in stock per DSI 9676 Rev. A Parts List and add copy of DSI 9676.
- D117-837-011 kit now CHG 002 *#109883 updated*
- DSI 9676-011 @ CHG 001 *MC 13-12-03*

ECN Verified & Complete:

Date: